

# WEBER 138 BUTTER COAT RENDER



- Butter coating is durable
- A large number of colour combinations to give character to the socle
- A long-lasting and elegant socle solution
- The product is listed in the portal for building products that can be used in Nordic Swan Ecolabelled buildings.

## ABOUT THIS PRODUCT

Cement-based butter coat render for socles. The butter coat render is available in four different colours: pale, grey, dark grey and red.

## AREA OF USE

Suitable for use in the weber butter coating method.

## SUBSTRATE

The substrate to be coated must be level. If necessary, the substrate is levelled using weber 137 Fine Render or weber 410 Thinrender with a consumption of approx.

## PRODUCT SPECIFICATION

Material consumption	3-4 kg/m <sup>2</sup>
Recommended water content	4.0-4.8 l/20 kg
Binder	Cement
Aggregate	Crushed limestone and natural sand, grain size 0-1 mm
Fire class	A1, Non-combustible (EN 13501-1)
Color	Pale, Grey, Dark Grey, Red
Storage conditions	Shelf life is approx. 12 months from the date of manufacture (unopened package, dry space).
Package	20 kg sack
GTIN-codes	6415910020583 (Pale) 6415910020521 (Grey) 6415910020569 (Dark Grey) 6415910020545 (Red)
Certifications	CE, Key Flag Symbol

rox. 1.5 kg/m<sup>2</sup>/1 mm layer. In dry and warm conditions, the substrates are moistened with water spray prior to rendering.

## TO KNOW BEFORE APPLYING

In order to obtain a good result according to plan, a skilled contractor should be employed for the plastering work. If necessary, Weber's technical advice service will assist you with questions concerning plastering.

## MIXING

One sack (20 kg) of powder is mixed in 4.0-4.8 litres of clean water. Mixing time is 3-4 minutes in a fast mixer. Open time is approx. 3 hours after adding water.

## WORK INSTRUCTIONS

When coating and at least 2 days thereafter, the substrate and air temperature must be at least +5 °C. The recommended weather is cloudy with a temperature of +10...+20 °C. Coating in direct sunlight or strong winds should be avoided. Before starting the work, check that you have the correct product. Apply 138 Butter coat render to the substrate to be coated using the smooth side of a notched steel trowel and pressing firmly. The plaster is combed open using the notched edge of the trowel against the substrate at an approx. 45 degree angle. The combed plaster is smoothed with the smooth

edge of the trowel, whereby the plaster layer becomes evenly strong. Using a bucket trowel throw the rock chipping directly onto the fresh plaster surface with force. The surface is smoothed and pressed tightly with a soft foam rubber float. Depending on the circumstances, the butter coating render is applied only to the extent that the surface of the plaster does not dry before the rock

chipping is thrown. In order to avoid joints in the work, it is necessary to leave an approx. 20 cm wide strip without rock chipping or tape off the area.

#### DISCLAIMER

As there are different conditions at every opportunity, Weber can not be held responsible for anything other than the information provided under the heading "Product Specification". Examples of information and circumstances, which are outside Saint-Gobain (whether specifically stated or not) include storage, construction, processing, interoperability with other products, workmanship and local conditions.